

MACCHINARI E FORNI PER L'INDUSTRIA CERAMICA

MACHINERY AND KILNS FOR THE CERAMIC INDUSTRY

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**SECOND HAND
CLAY PREPARATION LINES
COMPOSED BY 2
TOTALLY INDEPENDENT LINES**

VEGA s.r.l. Società Unipersonale

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C.F. e P.I. 02615030240 - R.I. VI-02615030240 - REA VI-260648 - Cap. Sociale € 10.400,00.= i.v.

LINE A

QUANTITY	DESCRIPTION
01	BONGIOANNI Box Feeder mod. 5 D with metal strips belt - useful internal dimension 700 x L 3700 mm – 3 speed - upper hopper with h 970 mm – electric motor power 5 hp ca (our code 1 A)
01	Connection conveyor belt with “ TERN “ rollers (3 rollers) and rubber belt with dimension 500 x L 7000 mm - (our code 2 A)
01	MORANDO mod. RAT 4 serie B Ball Clay Breaker - rollers with teeth dimension \varnothing 440 X L 455 mm – indicative production 6 - 12 m ³ /h – electric motor power 15 Kw – (our code 3 A)
01	Connection conveyor belt with rollers disposed at “ V “ and rubber belt with dimension 500 x L 8000 mm - (our code 4 A)
01	MORANDO mod. LA 5 serie C Rolling Mill – rollers rectified lining thickness 45 mm.- rollers dimension \varnothing 600 X L 500 mm – mechanical safety bridges - electric motor power 50 hp - (our code 5 A)
01	MORANDO mod. MBA 3 serie B Double Shaft Mixer useful tank dimension 2500 X 750 mm – \varnothing screw sectors 450 mm – electric motor power 11 Kw – indicative production 10 -15 m ³ /h - (our code 6 A)
01	Connection conveyor belt with “ TERN “ rollers (3 rollers) - rubber belt with dimension 550 x L 11.000 (L 8000 + L 3000 bend with difference in level of approx 700 mm.) - (our code 7 A)
01	BONGIOANNI mod. 20 M Extruder with automatic cutter (max cutting width 320 mm - cutter belt 300 x L 1500 mm) - \varnothing of screws 350 mm - electric motor power 35 hp - electric motor power water vacuum pump 5,5 Kw - indicative production 10-12 ton/h – mouth die holder – die with mouth \varnothing 230 mm. installed - (our code 8 A)

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LINE B

QUANTITY	DESCRIPTION
01	BONGIOANNI Box Feeder mod. 6 D with metal strips belt - useful internal dimension 1100 x L 5000 mm – 4 speed - upper hopper with h 1400 mm - electric motor power 6 hp ca. - (our code 1 B)
01	MORANDO mod. TRN 2 serie E Connection conveyor belt with metal strips belt and humps – useful belt dimension 600 x L 8000 mm – difference in level from loading point to unloading point h 2200 - (our code 2 B)
01	MORANDO mod. MBAF4 serie C Double Shaft Mixer with NEW screw sectors chrome plated – electric motor power ca 30 – 40 Kw – pneumatic clutch – filter grid automatic shifting by means of an hydraulic piston – ø screw sectors 500 mm - indicative production 15-20 m3/h – our code 3 B)
01	Connection conveyor belt with plain rubber belt - useful belt dimension 500 x 1600 mm - (our code 4 B)
01	Connection conveyor belt with plain rubber belt - motorized device with rotating paddles to keep the clay low and at the magnet level - iron filter with permanent magnet – belt useful dimension 600 x 9000 mm – (our code 5 B)
01	BONGIOANNI mod 7 LRA Rolling Mill double driven with n° 2 electrical motors - rectified rollers – mechanical safety bridges – carpentry support frame – electrical motors with power 37 + 55 Kw – rollers with dimension ø 950 x L 700 mm. approx – rectified lining rollers thickness 45 mm – machine weight 10 Ton approx –(our code 6 B)
01	Connection conveyor belt with plain rubber belt - useful dimension 700 x 7000 mm - (our code 7 B)
01	BONGIOANNI mod 17 MEV SUPER Extruder - 2 speed (our code 8 B), so composed : Double shaft mixer : electric motor for double shaft mixer 30 Kw - screw sectors ø 450 mm ca – pneumatic independent clutch Extruder : electric motor for extruder 55 Kw - electric motor for water vacuum pump 7,5 Kw – extruder screw ø 500 mm – indicative production 15-20 Ton/h - mouth die holder – die mouth installed 300 x 300 mm – extra die 200 x 200 mm– die for extrusion of a slice of clay suitable to produce terracotta thick tiles . Necessary space to install the machine in “ T shape “ lay out 5000 x 4000 mm ca – is also possible to install the machine in “IN LINE “ lay out (our code 8 B)

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N.B. All the machines will be supplied with carpentry support frames and electrical motors with suitable power , safety protection carters and belts .

** The carpentry frames available are suitable to install the 2 lines with the same LAY OUT as they were installed before .
Changes in LAY OUT may need modification to the existent carpentry frames or extra carpentry frames and/or extra connection conveyor belts supply.
The carpentry frames and conveyor belts will be quoted and realized in base of dedicated space.

The machines were previously installed in a space of approx 12 x 15 mts.

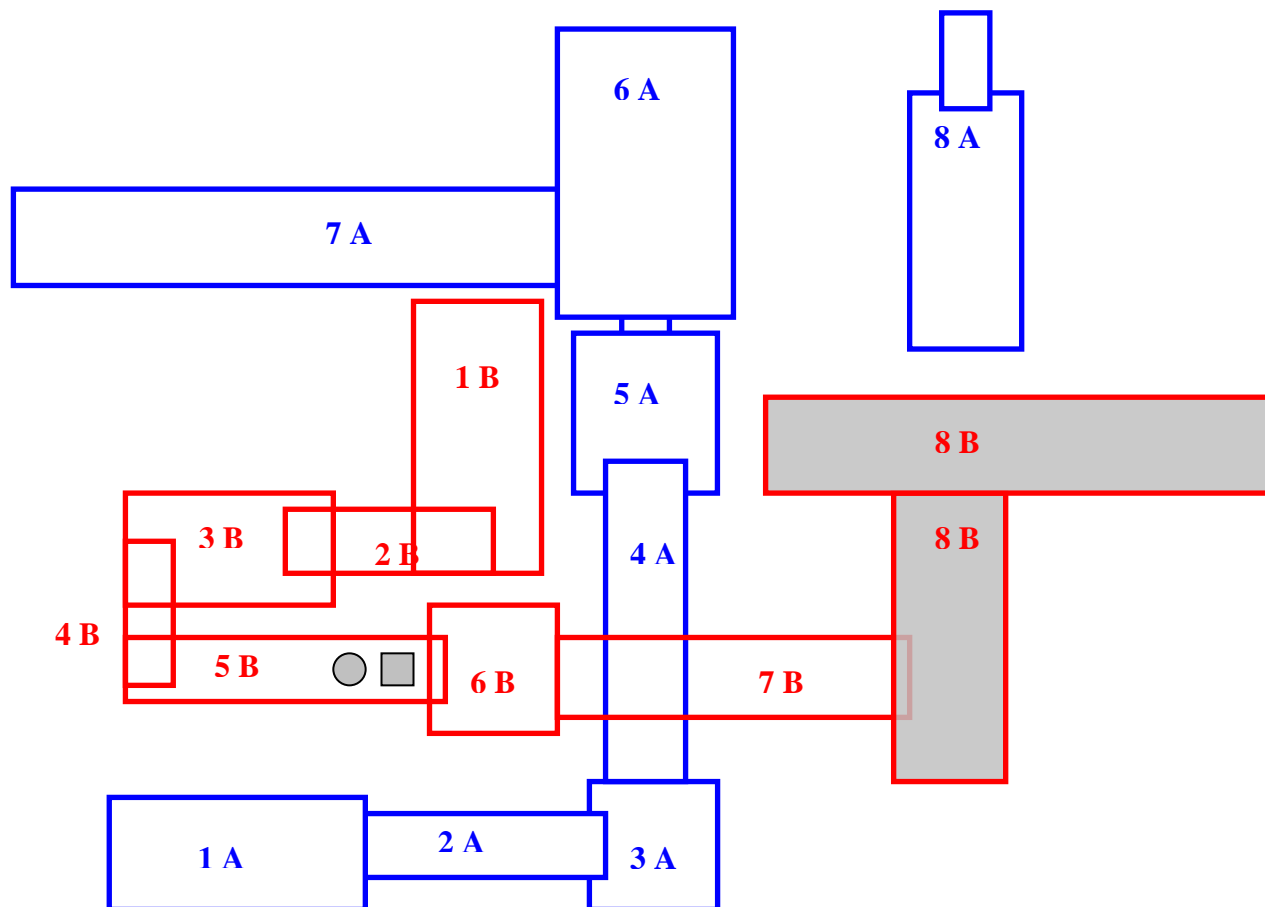
** space dimension to be verified

The above mentioned machines have been supplied during the year 2002 , totally refurbished and repainted , and since that time have been used very little .
The plant have been dismantled directly by us.

** Further availability of Rolling Mill MORANDO LA 5 and Double Shaft Mixer MORANDO MBA 3 serie B with fix grid , to be refurbished
(not included in the lines – to be quoted separately)



LAY OUT LINEE LAVORAZIONE ARGILLA



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LAY OUT LEGENDA :

LINE A

- 1 A BONGIOANNI Box Feeder mod. 5 D
- 2 A Connection conveyor belt with “ TERN “ rollers (3 rollers) and rubber belt with L 7000 mm
- 3 A MORANDO mod. RAT 4 serie B Ball Clay Breaker
- 4 A Connection conveyor belt with rollers disposed at “ V “ and rubber belt L 8000 mm
- 5 A MORANDO mod. LA 5 serie C Rolling Mill
- 6 A MORANDO mod. MBA 3 serie B Double Shaft Mixer
- 7 A Connection conveyor belt with “ TERN “ rollers (3 rollers) and rubber belt with bend L 11000 mm (difference in level 700 mm.)
- 8 A BONGIOANNI mod. 20 M Extruder with automatic cutter

LINE B

- 1 B BONGIOANNI Box Feeder mod. 6 D
- 2 B MORANDO mod. TRN 2 serie E Connection conveyor belt with metal strips belt and humps L 8000 mm (difference in level 2200 mm)
- 3 B MORANDO mod. MBAF4 serie C Double Shaft Mixer
- 4 B Connection conveyor belt L 1600 mm
- 5 B Connection conveyor belt with plain rubber belt , motorized device with rotating paddles to keep the clay at the magnet level - iron filter with permanent magnet L 9000 mm
- 6 B BONGIOANNI mod 7 LRA Rolling Mill double driven
- 7 B Connection conveyor belt L 7000 mm
- 8 B BONGIOANNI mod 17 MEV SUPER Extruder